



## COMPANY



In 1988, we acquired the first parcel of land that is now Sete Irmãos.

As the years passed, we expanded the area of the property and decided, in 1998, to start a small coffee production project.



Over time, the farm has gone through various stages of development. The first of these was the expansion of its productive area in a sustainable way. To achieve this goal, we built a modern infrastructure and incorporated cutting-edge technologies, always keeping consistent with what we call the four pillars of the enterprise: environmental preservation, social promotion, production quality, and economic sustainability.



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## PRODUCTS

**NCM 0901.11.10**

We grow the following Arabica coffee varieties:

- Topaz
- Yellow Catuaí 62
- Catuaí 144
- New World

- Acaia

Post-harvest preparation processes:

- Natural
- Shelled Cherry
- Induced Fermentation (Micro batches)

Unique terroir of the Cerrado Mineiro: Intense aroma, full-bodied, with notes varying from caramel to nuts, light citric acidity, sweet flavor with hints of chocolate and long-lasting finish.

The quality of the infrastructure and farm management guarantee the constancy of the farm's production quality.

## DETAILS ON PRODUCTION CAPACITY, SEASONALITY AND OTHER CHARACTERISTICS:



**Annual harvest of approximately  
4,500 60Kg bags**

*Crop availability: annually in  
September*



**FAZENDA 7 IRMÃOS**  
City: Araguari  
State: Minas Gerais  
Brazil

### CERTIFICATIONS

